

Ammeraal Beltech Modular

Innovative belt and chain solutions
for every industry & application



Content

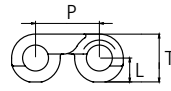
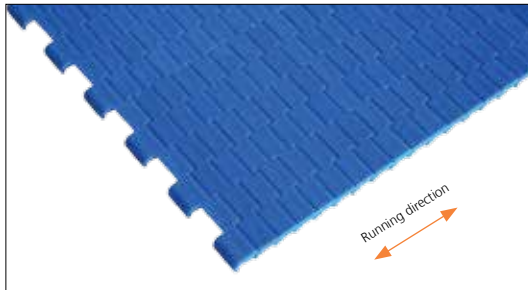
uni NTB C

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Plastic Modular Belt

Serie **uni NTB** Type **C**



Straight Running Belt
Nominal pitch: 8.0 mm (0.32 in)
Surface type: Flat
Surface opening: Closed
Backflex radius: R6 mm (0.24 in)
Pin diameter: 3.0 mm (0.12 in)

Belt material & color	POM-D B
Pin material & color	PA6.6 B

	mm	in		mm	in
P (Nominal)	8.0	0.32	T	6.00	0.24
L	3.00	0.12	-	-	-

Non standard material and color: See uni Material and Color Overview.

Alternative pin and lock materials: PBT **LG**

Belt width		Permissible tensile force (Belt/pin material)		Belt weight (Belt/pin material)		*Min No drive sprocket per shaft	Number of wear strips (min no)	
		POM-D/PA6.6		POM-D/PA6.6			**Carry (pcs)	**Return (pcs)
mm	in	N	lbf	Kg/m	lb/ft			
76	3.0	167	38	0.4	0.24	2	2	2
153	6.0	337	76	0.7	0.49	2	2	2
229	9.0	504	113	1.1	0.73	3	3	2
305	12.0	671	151	1.5	0.98	4	4	2
381	15.0	838	188	1.8	1.22	4	4	2
458	18.0	1008	227	2.2	1.47	5	5	3
534	21.0	1175	264	2.5	1.71	6	6	3
610	24.0	1342	302	2.9	1.95	7	7	4
686	27.0	1509	339	3.3	2.19	7	7	4
762	30.0	1676	377	3.6	2.44	8	8	4
839	33.0	1846	415	4.0	2.68	9	9	5
915	36.0	2013	453	4.4	2.93	10	10	5
991	39.0	2180	490	4.7	3.17	10	10	5

Additional standard belt widths are available in steps of 76.2 mm (3.00 in). Additional non-standard belt widths are available in steps of 12.7 mm (0.50 in).

1448	57.0	3186	716	6.9	4.63	15	15	8
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Additional standard belt widths are available in steps of 76.2 mm (3.00 in). Additional non-standard belt widths are available in steps of 12.7 mm (0.50 in).

1982	78.0	4360	980	9.4	6.34	20	20	10
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General belt tolerance is +0/-0.4% at 23°C/73°F and 50% RH. For exact belt width contact Customer Service. Non standard belt width on request.

*Max. Load per Drive Sprocket. Belt material: POM-D 200N (44 lbf).

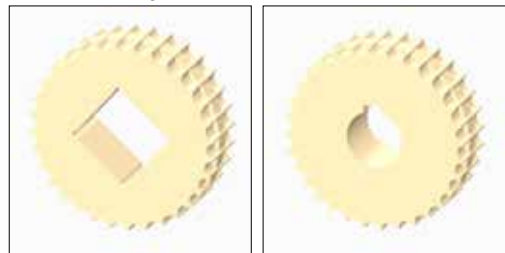
**Max. Spacing between wear strips, Carry: 102 mm (4 in); Return: 203 mm (8 in).

= Single Link

Sprocket

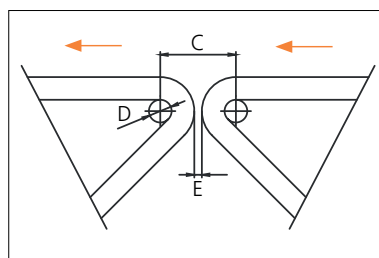
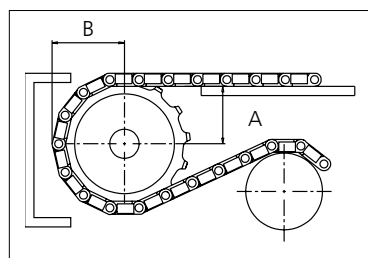
No. of teeth	Bore size										Overall diameter		Pitch diameter		Hub diameter		Dimension A		Dimension B		Single row/Two way	Double row/Two way	Molded PA6 LG	Machined PA6 N
	Pilot bore	in	0.75	0.78	0.98	1.00	1.18	1.25	1.50	1.57														
		mm	19.1	20.0	25.0	25.4	30.0	31.8	38.1	40.0	mm	in	mm	in	mm	in	mm	in						
Z24	x		●		●						61.3	2.41	61.3	2.41	0	0	27.38	1.08	33.65	1.32		x		x
Z32	x		●							■	81.6	3.21	81.7	3.21	0	0	37.61	1-48	43.8	1.72		x		x
Z48	x		●							■	122.7	4.83	122.4	4.81	0	0	58.03	2.28	64.16	2.52		x		x
Z60	x		●							■	152.9	6.02	152.9	6.02	0	0	73.32	2.88	79.43	3.13		x		x

■ Machined sprocket ● Machined sprocket



Non standard material and color: See uni Material and Color Overview.

Nosebars Min. Dimensions



	mm	in
C	20.0	0.79
D	6.0	0.24
E	2.0	0.08

Other sprocket sizes are available upon request.
 Round bores are always delivered with keyway.
 Other bore sizes are available upon request.
 uni Retainer Rings: See uni Retainer Ring data sheet.
 Width of tooth = 9.0 mm (0.35 in)
 Width of sprocket = 25.0 mm (0.98 in)

Max load per sprocket shown does not take bore size into account.
 Please also ensure that sufficient size shaft is chosen for corresponding load.

For correct sprocket position: See uni Assembly Instructions for uni NTB.
 For more detailed sprocket information, contact Customer Service.

uni NTB C/150817



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Seamless Belts



Modular Belts



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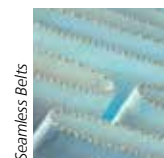
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